



For the Builders
of a Better World™

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Safety Data Sheet

1. PRODUCT IDENTIFICATION

TRADE NAME (as labeled): Primer EP Part B

CHEMICAL FAMILY: Epoxy Hardener

MANUFACTURER'S/ DISTRIBUTOR'S NAME: LATICRETE South East Asia Pte Ltd
38 Sungei Kadut,
Street 2 (Level 2 A3),
Singapore 729245.

Phone number for additional information: (65) 6515 3028

Date prepared or revised: 05/09/2023

2. COMPOSITION INGREDIENTS

Chemical Names	CAS NUMBERS	Percent
Benzyl Alcohol	100-51-6	40 - <70%
Cycloaliphatic amine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol A glycidyl ether homopolymer	68609-08-5	15 - <30%
3-Aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	10 - <40%

3. HEALTH HAZARD INFORMATION

Classification according to GHS

Health Hazards

Acute Toxicity (Oral)	Category 4
Skin Corrosion / Irritation	Category 1C
Serious Eye Damage / Eye Irritation	Category 1
Skin Sensitizer	Category 1



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Disposal : Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.

Other Hazards : No data available

4. FIRST AID: EMERGENCY PROCEDURES

Skin Contact : Immediately remove contaminated clothing, and any extraneous chemical, if possible to do so without delay. Initiate and maintain continuous irrigation until the patient receives medical care. If medical care is not promptly available, continue to irrigate for one hour. Cover wound with sterile dressing. Take off contaminated clothing and shoes immediately. NOTE TO PHYSICIANS: Application of corticosteroid cream has been effective in treating skin irritation. Wash off immediately with soap and plenty of water.

Inhaled : If breathing is irregular or stopped, administer artificial respiration. Move to fresh air.

Eye Contact : Hold eyelids apart, initiate and maintain gentle and continuous irrigation until the patient receives medical care. If medical care is not promptly available, continue to irrigate for one hour. Rinse immediately with plenty of water for at least 15 minutes.

Ingestion : Do not induce vomiting without medical advice. If a person vomits when lying on his back, place him in the recovery position. Never give anything by mouth to an unconscious person. Prevent aspiration of vomit. Turn victim's head to the side.

Personal Protection for First-aid Responders:
No data available

General Information : Seek medical advice. If breathing is irregular or stopped, administer artificial respiration. In case of cardiac arrest, begin with cardiopulmonary reanimation (CPR) immediately.

Most important symptoms and effects, both acute and delayed



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Symptoms : Repeated and/or prolonged exposure to low concentrations of vapors and/or aerosols may cause: Sore throat. corrosive effects sensitising effects

Hazards : No data available.

Indication of Immediate Medical Attention and Special Treatment Needed Treatment:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

General Fire Hazards : Do not allow run-off from fire fighting to enter drains or water courses. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Suitable (and unsuitable) Extinguishing Media Suitable Extinguishing Media:
Alcohol resistant foam. Water spray. Carbon Dioxide. Dry chemical. Dry sand. Limestone powder

Unsuitable Extinguishing Media:
No data available.

Special Hazards Arising from the Substance or Mixture:
Incomplete combustion may form carbon monoxide. May generate ammonia gas. May generate toxic nitrogen oxide gases. Burning produces noxious and toxic fumes. Downwind personnel must be evacuated.

Special protective equipment and precautions for fire-fighters

Special firefighting procedures : No data available.

Special protective equipment for fire-fighters:
Avoid contact with skin. A face shield should be worn. Use personal protective equipment. Wear self-contained breathing apparatus for firefighting if necessary.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:



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Wear suitable protective clothing, gloves and eye/face protection. Use self-contained breathing apparatus and chemically protective clothing. Evacuate personnel to safe areas.

Accidental release measures:

Open enclosed spaces to outside atmosphere. If possible, stop flow of product.

Methods and material for containment and cleaning up:

Call Emergency Response number for advice. Approach suspected leak areas with caution. Place in appropriate chemical waste container.

Environmental Precautions:

Construct a dike to prevent spreading.

7. HANDLING AND STORAGE

Technical measures (e.g. Local and general ventilation):

No data available.

Precautions for safe handling:

Discard contaminated leather articles. Wash hands at the end of each workshift and before eating, smoking or using the toilet. Use only in well-ventilated areas. Avoid breathing vapors and/or aerosols. Avoid contact with skin and eyes. Avoid contact with eyes. Emergency showers and eye wash stations should be readily accessible. Adhere to work practice rules established by government regulations. Use personal protective equipment.

Contact avoidance measures:

No data available.

Conditions for safe storage:

Do not store near acids. Keep containers tightly closed in a dry, cool and well-ventilated place.

Safe packaging materials:

No data available.



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8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

- Respiratory protection : Wear appropriate respirator when ventilation is inadequate. Not required for properly ventilated areas.
- Eye protection : Full face shield with goggles underneath. Chemical resistant goggles must be worn.
- Hand Protection : Additional Information: Butyl rubber., Nitrile rubber., Neoprene gloves, Impervious gloves, PVC disposable gloves.
Additional Information: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Other : Impervious clothing Full rubber suit (rain gear). Rubber or plastic boots
- Hygienic practices : Provide readily accessible eye wash stations and safety showers.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Relative density : 1.03
- Melting point or range, °C : N/A
- Boiling point or range : 401 °C
- PH : 10
- Dynamic Viscosity : 600mPa.s (21 °C)
- Kinematic Viscosity : 500mm²/s (21 °C)
- Flash point : 205 °C
- Solubility in water : < 100g/cm³



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Bulk density : N/A
Vapor pressure : < 13,7549 hPa (21 °C)
Appearance and odor : Pale yellow liquid, ammoniacal odor.

10. STABILITY AND REACTIVITY

Stability : Stable under normal conditions.

Conditions to avoid : No data available.

Incompatibility materials : Reactive metals (e.g. sodium, calcium, zinc etc.).
Materials reactive with hydroxyl compounds. Organic acids (i.e. acetic acid, citric acid etc.). Mineral Acid Sodium hypochlorite. Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion. Oxidizing agents.

Hazardous decomposition products : Nitric acid. Ammonia Nitrogen Oxides
Nitrogen oxide can react with water vapors to form corrosive nitric acid. Carbon Monoxide. Carbon Dioxide. Aldehydes. Flammable hydrocarbon fragments.

11. TOXICOLOGY INFORMATION

Information on Toxicological effects

Information on likely routes of exposure

Inhalation : Information on effects are given below
Skin Contact : Information on effects are given below
Eye Contact : Information on effects are given below
Ingestion : Information on effects are given below



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Acute toxicity (list all possible routes of exposure)

Oral

Product:	ATEmix: > 1.900 mg/kg
Components:	LD 50 (Rat): 1.620 mg/kg No data due to skin-corrosive action
benzyl alcohol	
Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol A diglycidyl ether homopolymer	
3-aminomethyl-3,5, 5-trimethylcyclohexylamine	LD 50 (Rat): 1.030 mg/kg

Dermal Products

Product:	No data is available on the product itself. Not classified for acute toxicity based on available data.
Components:	No classification No data due to skin-corrosive action
benzyl alcohol	
Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol A diglycidyl ether homopolymer	
3-aminomethyl-3,5, 5-trimethylcyclohexylamine	No classification

Inhalation

Product:	No data is available on the product itself. Not classified for acute toxicity based on available data.
Components:	Not applicable, Dusts, mists and fumes No data available., Vapor No data due to skin-corrosive action, Vapor No data due to skin-corrosive action, Dusts, mists and fumes
benzyl alcohol	
Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol A diglycidyl ether homopolymer	
3-aminomethyl-3,5, 5-trimethylcyclohexylamine	LC 50 (Rat, 4 h): > 5,01 mg/l Dusts, mists and fumes No data due to skin-corrosive action, Vapor



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Repeated dose toxicity

Product:

Rats exposed orally to 800 mg/kg benzyl alcohol for thirteen weeks exhibited CNS depression and histopathological changes in the brain, thymus and skeletal muscles. The No Observed Adverse Effect Level (NOAEL) was 400 mg/kg. No evidence of carcinogenicity was seen in a two-year study with rats and mice.

Components:

benzyl alcohol
Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

NOAEL (Rat, Oral): 400 mg/kg
No data available.

No data available.

Skin Corrosion/Irritation

Product:

Corrosive
OECD 404 (Rabbit, 2 h): Corrosive to the skin of a rabbit.

Components:

benzyl alcohol
Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

OECD 404 (Rabbit): Not irritating
OECD 431 (Human): Corrosive. , > 3,01
min -< 1 hr

(Rabbit): Corrosive. , > 3,1 min - < 1 h

Serious Eye Damage/Eye Irritation

Product:

(Rabbit): Risk of serious damage to eyes. Corneal edema may give rise to a perception of "blue haze" or "fog" around lights. This effect is temporary and has no known residual effect., Product vapor can cause glaucopsia (corneal edema) when absorbed into the tissue of the eye from the atmosphere.

Components:

benzyl alcohol

OECD 405 (Rabbit): Irritating



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Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

Risk of serious damage to eyes.

OECD 405 (Rabbit): Risk of serious
damage to eyes.

Respiratory or Skin

Sensitization

Product:

No data available.

Components:

benzyl alcohol

Sensitization test, OECD 406 (Guinea Pig):
Not a skin sensitizer. Not a respiratory
sensitizer
May cause sensitization by skin contact.

Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

Magnussona i Kligmana., OEC 406 (Guinea
Pig): Strong skin sensitizer.

Carcinogenicity

Product:

No data available.

Components:

benzyl alcohol

Not classified.

Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

No data available.

Not classified.

Germ Cell Mutagenicity

No data is available on the product itself.

In vitro

Product:

No data available.

Components:

benzyl alcohol

No data available.

Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,

No data available.



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reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine
No data available.

In vivo

Product: No data available.

Components:

benzyl alcohol
Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine
No data available.

reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine
No data available.

Reproductive toxicity

Product: No data is available on the product itself.

Components:

benzyl alcohol
Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine
Not classified.
No data available.

reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine
Not classified.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Components:

benzyl alcohol
Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine
Not classified.
No data available.

reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine
Not classified.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Components:

benzyl alcohol
Not classified.



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Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

No data available.

Not classified.

Aspiration Hazard

Product:

No data available.

Components:

benzyl alcohol
Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

Not classified.

Not classified.

Not classified.

Information on health hazards

Other hazards

Products:

No toxicological tests have been conducted
with the product itself.;

12. ECOLOGICAL INFORMATION

Ecotoxicity

Acute hazards to the aquatic environment:

Fish

Product:

No data is available on the product itself.

Components:

benzyl alcohol

LC 50 (Lepomis macrochirus (Bluegill
sunfish), 96 h): 10 mg/l

LC 50 (Leuciscus idus (Golden orfe), 48 h):
646 mg/l

LL 50 (Oncorhynchus mykiss, 96 h): 70,1
mg/l

Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

LC 50 (Leuciscus idus (Golden orfe), 96h):
110 mg/l



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Aquatic Invertebrates

Product:

No data is available on the product itself.

Components:

benzyl alcohol
Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

EC 50 (Daphnia magna, 24 h): 400 mg/l
EL50 (Daphnia magna, 48 h): 11,1 mg/l

EC 50 (Daphnia magna, 48 h): 23 mg/l

Toxicity to Aquatic Plants

Product:

No data available.

Components:

benzyl alcohol

Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

EC 50 (Scenedesmus quadricauda (Green
algae), 96 h): 640 mg/l
No data available.

ErC50 (Desmodesmus subspicatus (Green
algae), 72 h): > 50 mg/l (EC 88/302)

Toxicity to Microorganisms

Product:

No data available.

Components:

benzyl alcohol
Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

EC 50 (Bacteria, 0,5 h): 71,4 mg/l
No data available.

EC 10 (Pseudomonas putida, 18 h): 1.120
mg/l (Bringmann und Kühn, Z. Wasser
Abwasser Forsch. 10, 87-98 (1977))

Chronic hazards to the aquatic environment Fish

Product:

No data available.

Components:

benzyl alcohol
Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,

No data available.
No data available.



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reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine
No data available.

Aquatic Invertebrates

Product: No data available.

Components:

benzyl alcohol No data available.

Cyclohexanemethanamine, No data available.

5-amino-1,3,3- trimethyl-,

reaction products with bisphenol

A diglycidyl ether homopolymer

3-aminomethyl-3,5,
5-trimethylcyclohexylamine
NOEC (Daphnia magna, 21 d): 3 mg/l
(OECD 202)

Toxicity to Aquatic Plants

Product: No data available.

Components:

benzyl alcohol No data available.

Cyclohexanemethanamine, No data available.

5-amino-1,3,3- trimethyl-,

reaction products with bisphenol

A diglycidyl ether homopolymer

3-aminomethyl-3,5,
5-trimethylcyclohexylamine
NOEC (Desmodesmus subspicatus (green
algae), 72 h): 1,5 mg/l (EC 88/302)

Toxicity to microorganisms

Product: No data available.

Components:

benzyl alcohol EC 50 (Bacteria, 0,5 h): 71,4 mg/l

Cyclohexanemethanamine, No data available.

5-amino-1,3,3- trimethyl-,

reaction products with bisphenol

A diglycidyl ether homopolymer

3-aminomethyl-3,5,
5-trimethylcyclohexylamine
EC 10 (Pseudomonas putida, 18 h): 1.120
mg/l (Bringmann und Kühn, Z. Wasser
Abwasser Forsch. 10, 87-98 (1977))

Persistence and Degradability

Biodegradation



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Product:

No data available.

Components:

benzyl alcohol

92 - 96 % (28 d, OECD 301 C)

The product is easily biodegradable.

Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol

0 % (28 d, OECD 301 F)

The product is not biodegradable.

A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

42 % The product is not biodegradable.

8 % The product is not biodegradable.

BOD/COD Ratio

Product:

No data available.

Components:

benzyl alcohol

No data available.

Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol

No data available.

A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product:

No data available.

Components:

benzyl alcohol

No data available.

Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol

No data available.

A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

In view of the relatively low octanol / water
coefficients of distribution (see Chapter 9),
no significant accumulation of the substance
in organisms is to be expected.

Partition Coefficient n-octanol / water (log Kow)

Product:

Log Kow: No data available. Not required by
safety or application considerations.

Components:

benzyl alcohol

No data available.

Cyclohexanemethanamine,

Log Kow: 3,6 25 °C (EU Method A.8)



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5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

Log Kow: 0,99 (OECD 107) Measured

Mobility in soil

Product:

No data available.

Components:

benzyl alcohol
Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

No data available.

No data available.

The soil mobility of the substance is only minimally affected by adsorption to soil components. The substance will occur mainly in bodies of water due to its environmental distribution characteristics. The effects of light decompose the substance rapidly in the atmosphere.

Product:

No data available.

Components:

benzyl alcohol
Cyclohexanemethanamine,
5-amino-1,3,3- trimethyl-,
reaction products with bisphenol
A diglycidyl ether homopolymer
3-aminomethyl-3,5,
5-trimethylcyclohexylamine

No data available.

Non-classified vPvB substance,
Non-classified PBT substance

No data available.

Other adverse effects:

Other hazards

Products:

Do not allow to enter soil, waterways or waste water canal. No tests were performed with this mixture.



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13. DISPOSAL CONSIDERATIONS

Disposal instructions : Contact supplier if guidance is required.

Contaminated packaging : Dispose of container and unused contents in accordance with federal, state, and local requirements.

14. TRANSPORT INFORMATION

IATA

UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. (Cycloaliphatic amine, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)
Transport hazard class(es)	
Class	8
Label(s)	8
Packing group	III
Packing instruction (cargo aircraft)	856
Packing instruction (passenger aircraft)	852

IMDG

UN number	UN2735
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (Cycloaliphatic amine, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)
Transport hazard class(es)	
Class	8
Label(s)	8
Packing group	III
EmS code	F-A, S-B
Marine pollutant	No
Remarks	Keep separate from foodstuffs, luxury foods, feedstuffs Keep separate from acids.
Transport in bulk according to	Not applicable for product as supplied.



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Annex II of MARPOL 73/78 and
the IBC Code

General information

IATA classification is not relevant as the material is not
transported by air.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.


15. REGULATORY INFORMATION

International regulations

Montreal protocol	Not applicable
Stockholm convention	Not applicable
Rotterdam convention	Not applicable
Kyoto protocol	Not applicable

International Status

Australia AICS	On or non-compliance with the inventory
Canada DSL Inventory List	On or non-compliance with the inventory
China Inv. Existing Chemical Substances	On or non-compliance with the inventory
Japan (ENCS) List	On or non-compliance with the inventory
Korea Existing Chemicals Inv. (KECI)	On or non-compliance with the inventory
New Zealand Inventory of Chemicals	On or non-compliance with the inventory
Philippines PICCS	On or non-compliance with the inventory
Taiwan Chemical Substance Inventory	On or non-compliance with the inventory
	Pre-registration is requested for specific importer.
US TSCA Inventory	On or non-compliance with the inventory
	Commercial Status: Active
EINECS, ELINCS or NLP	On or non-compliance with the inventory
	EU-REACH compliant for Evonik Operations GmbH and its affiliates as EU manufacturer/EU importer

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16. OTHER INFORMATION

This information is furnished without warranty, representation, inducement or license of any kind; except that it is accurate to the best of our knowledge, or obtained from sources believed by us to be accurate.