



Globally Proven
Construction Solutions

335R Rapid Premium Flexible Adhesive

335R Rapid Premium Flexible Adhesives is a high performance polymer modified, fast setting flexible cement-based adhesive that is to be mixed only with water using the thin-set method of installation. It is designed for interior and exterior; floor and wall installation of all types of ceramic tiles and natural stones over concrete and variety of substrates.



FEATURES/BENEFITS

- Fast Setting
- Flexible
- Easy to apply, just mix with water
- Heat resistant.
- Strong bond and durable.

USES

- Wet areas such as bathrooms, kitchens.
- For interior and exterior applications.
- Excellent for installing glass mosaic.
- Excellent for installing tiles over existing tiles.

MANUFACTURER/ DISTRIBUTED BY

LATICRETE South East Asia Pte Ltd (Level 2, A3)
No. 38 Sungei Kadut, Street 2, Singapore 729245
Telephone: +65 6515 3028 Fax: +65 6515 3037
Internet: se.laticrete.com

STANDARDS/CERTIFICATIONS

- Meet s & exceeds EN 1348; 1346; 1308; 12002

Suitable Substrates

- Concrete
- Cement Plaster
- Drywall Board*
- Cement Backer Board**
- Cement Mortar Beds
- Concrete Masonry
- Brick Masonry

*Consult Laticrete Technical Services for more Information

**Consult backed board manufacturer for specific installation recommendations and verify acceptability for exterior use in case it is required.

Packaging

25 kg bags; 80 bags per pallet

Colour

Off-White

Coverage

Approximate 6.5 - 7.5m² per 25kg bag using 6mm x 6mm notch trowel

Shelf Life

Factory sealed containers of this product are guaranteed to be of first quality for six (6) months* if stored off the ground in a dry area, at temperatures >0°C and <40°C.

* High humidity will reduce the shelf life of bagged product.

Limitations

- For green or other moisture sensitive marbles, use LATAPOXY 300 Epoxy Adhesive.
- For light color marble or stone, use LATACRETE 335R Rapid Premium Flexible Adhesive white.
- Adhesives/mastics, mortars and grouts for ceramic tile, pavers, brick and stone are not designed as replacements for waterproof membranes. When a waterproof barrier is required, use a LATICRETE Waterproofing Membrane.
- Note: Surfaces must be structurally sound, stable and rigid enough to support ceramic/stone tile, thin brick and similar finishes. Substrate deflection under all live, dead and impact loads, including concentrated loads, must not exceed L/360 for thin bed ceramic tile/brick installations or L/480 for thin bed stone installations where L= span length.
- Do not take internally. Silica sand may cause cancer or serious lung problems. Avoid breathing dust. Wear a respirator in dusty areas.
- Keep out of reach of children.

TECHNICAL DATA

Performance Properties

Test	Test Method	Specification	Results
Tensile Adhesion Strength (6 hours)	EN 1348	>0.5 N/mm ²	>0.5 N/mm ²
Tensile Adhesion Strength (28 days)	EN 1348	>1 N/mm ²	>2.3 N/mm ²
Tensile Adhesion after Water Immersion (28 days)	EN 1348	>1 N/mm ²	>1.4N/mm ²
Tensile Adhesion after Heat Ageing (28 days)	EN 1348	>1 N/mm ²	>2.2N/mm ²
Open time (10mins)	EN 1346	0.5N/mm ² >10mins	>1.1N/mm ²
Transverse Deformation	EN12002	Minimum 2.5mm	>2.5 mm
Shear Bond Strength	ANSI A118.4	> 0.5mm	>2.1 N/mm ²

Working Properties

Open Time (25°C)	30 minutes
Pot Life (25°C)	30 - 45 mins
Time to Light Traffic	5 - 6 hours

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

INSTALLATION

Surface Preparation

All surfaces should be between 40°C and 45°C and structurally sound, clean and free of all dirt, oil, grease, loose peeling paint, concrete sealers or curing compounds. Rough or uneven concrete surfaces should be made smooth with LATICRETE® Latex Portland Cement underlayment to provide a wood float (or better) finish. Dry, dusty concrete slabs or masonry should be dampened and excess water swept off. Installation may be made on a damp surface. New concrete slabs shall be damp cured and 28 days old before application.

***Note:** Latex Portland Cement Mortars do not require a minimum cure time for concrete slabs. All slabs must be plumb and true to within 6mm in 3m. Expansion joints shall be provided through the tile work from all construction or expansion joints in the substrate. Follow ANSI Specification AN-3.8 "Requirements for Expansion Joints" or TCA Detail EJ171 "Expansion Joints". Do not cover expansion joints with mortar. Glass Mesh Mortar Unit: follow TCA installation detail W244.

Mixing

Place clean, potable water into a clean pail. Add 335R Rapid Premium Flexible Adhesive powder to approximately 6.25 - 6.75 litres of water for 25 kg of powder. Mix with a slow speed mixer to a smooth, trowellable consistency. Allow mortar to slake for 5 minutes. Adjust consistency if necessary. Remix and apply with the proper sized notched trowel.

***Actual mix ratio & field performance will depend on application methods, site condition and temperature.**

Application

Apply mortar to the substrate with the flat side of the trowel, pressing firmly to work into surface. Comb on additional mortar with the notched side. Note: Use the proper sized-notched trowel to insure full bedding of the tile. Spread as much mortar as can be covered with tile in 15-20 minutes. Back butter large tiles > 8"x8" (>200mm x 200mm) to provide full bedding and firm support. Place tiles into wet, sticky mortar and beat in using a beating block and rubber mallet to imbed tile and adjust level. Check mortar for complete coverage by periodically removing a tile and inspecting bedding mortar transfer onto back of tile. If mortar is skinned over (not sticky), remove and replace with fresh mortar.

Cleaning

Clean tools and tile work with water while mortar is fresh.

AVAILABILITY AND COST**Availability**

LATICRETE and LATAPOXY materials are available worldwide. For distributor information, call:

Telephone: (65) 6515-3028

Fax: (65) 6515-3037

For on-line distributor information, visit LATICRETE at se.laticrete.com

Cost

Contact a LATICRETE Distributor in your area.

WARRANTY

LATICRETE South East Asia Pte Ltd warrants that 335R Rapid Premium Flexible Adhesive is free from manufacturing defects and will not break down, deteriorate or disintegrate under normal usage for a period of one (1) year from date of purchase subject to terms and conditions stated.

MAINTENANCE

LATICRETE and LATAPOXY grouts require routine cleaning with a neutral pH soap and water. All other LATICRETE and LATAPOXY materials require no maintenance but installation performance and durability may depend on properly maintaining products supplied by other manufacturers.

TECHNICAL SERVICES/ CONTACT**Technical Assistance**

Information is available by calling:

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Technical and safety literature

To acquire technical and safety literature, please visit our website at se.laticrete.com